



PVC WINDOWS AND ALUMINUM EXTRUSIONS

The polyvinyl chloride extrusions (frame and sash) are warranted against defects in material and workmanship for a period of **TWENTY-FIVE (25) YEARS** from the date of delivery.

A **TWENTY-YEAR (20)** warranty applies on our aluminum extrusions.

PVC and aluminum extrusions are fully warranted by ROBERGE against peeling, flaking, corroding, and breaking. This warranty shall remain in effect only under conditions of normal use and care.

This warranty is for material only and does not include installation costs.

Exposure to sunlight and air pollutants and to normal atmosphere conditions may cause all PVC and aluminum surfaces to gradually fade, chalk or suffer an accumulation of surface dirt or stains. These are normal occurrences and are not covered by this warranty.

This warranty shall be null and void if harmful solvents are used to clean the PVC and aluminum profile surfaces and/or if regular maintenance is not performed at least once a year. To wash your PVC or aluminum profile surfaces, use a mild solution of liquid soap such as a dishwashing detergent in warm water and wipe down with a soft cloth.