



LIFETIME LIMITED WARRANTY : SEALED UNITS

This lifetime limited warranty applies to our new highly-performing **RLE-7138 “Low E” double glazed sealed unit**, with argon gas fill, INEX spacer, R-factor of 4.2; manufactured exclusively by COVER ABITIBI for our PVC windows , and purchased after JUNE 21, 2004.

This warranty covers against film formation and dust deposits between the two panes of glass due to a lack of joint tightness (not of glass breakage) and resulting in substantially impaired vision. In order for the warranty to apply, the sealed unit must be installed in a window. In cases where a sealed unit was purchased alone, the sealed unit shall not be covered by this warranty.

ROBERGE will provide a replacement sealed unit (installation costs are not included) on the following pro rata basis:

YEARS	WARRANTY COVERAGE	CUSTOMER RESPONSIBILITY
0-20	100%	0%
20+	25%	75%

Our highly-performing **RLE-7138 “Low E” triple glazed sealed unit**, with argon gas fill, INEX spacer, and R-factor of 8.1, shall not be covered by this warranty. ROBERGE warrants the triple glazed sealed unit for a period of **TEN (10) YEARS**.

The grills contained within a sealed unit are not warranted by ROBERGE and their replacement is at the customer’s expense.

This warranty applies to the original customer on product installed in an owner occupied residence and is not transferable.

For a period of **ONE (1) YEAR** from the manufacturing date of the sealed unit, ROBERGE offers its clients a warranty covering against spontaneous glass breakage (thermal breakage). For this period of one year only, ROBERGE assumes any related labour costs. The breakage is considered spontaneous when the glass on the inside surfaces of the sealed unit develops a crack but shows no sign of impact.

During the first **TWELVE (12) MONTHS** of this warranty, ROBERGE will assume the cost of installation and/or allocate a lump sum for the replacement of the defective glass panel. During the subsequent years, ROBERGE will replace a faulty unit on the above pro rata basis. However, shipping, labour costs, etc. on the job site will not be included.

Any sealed unit, **NOT** manufactured by COVER ABITIBI, will be limited to the original manufacturer's warranty (**5 YEARS**).

ROBERGE offers a warranty of **TEN (10) YEARS** from the date of delivery on CLEAR DOUBLE GLAZED SEALED UNITS manufactured exclusively by COVER ABITIBI, and purchased after FEBRUARY 2, 1998.

ROBERGE offers a warranty of **TEN (10) YEARS** from the date of delivery on L.O.F. "Low E" sealed units with argon gas fill and INEX spacer, manufactured exclusively by COVER ABITIBI, and purchased after JANUARY 6, 1997.

There is no warranty on sealed unit made with one or two Lexan glasses.

The manufacturer's warranty does not cover aluminum grills between the glass rattling or causing noise due to vibrations in the immediate environment or inside mobile glass units (venting units) such as operating window sashes and doors.

This warranty does NOT cover condensation appearing on the interior glass surface. Condensation is a direct result of excessive humidity within the building and not a fault of either the sealed unit or the window.