



STEEL  
DOORS  
SUPERIOR  
PERFORMANCE  
AND DESIGN

  
**ROBERGE**



## ALREADY 100 YEARS OF PASSIONATE PEOPLE!

In 1917, Alexandre Roberge started his enterprise very modestly in La Sarre, Abitibi-Témiscamingue. Skilled with his hands and passionate about work that is well done, he crafts wooden doors and windows by hand.

In 1950, Roberge becomes the most important enterprise of its kind in Abitibi-Ouest. It is also in 1950 that Mr. Roberge's son, Jean-Guy, then aged 20, joins his father in the family business and buys it in 1960. A major challenge is awaiting the 30-year-old young man. Thanks to this same passion, he creates a production line for doors and windows as well as a distribution network throughout the Abitibi-Témiscamingue and Northeastern Ontario regions. Towards the end of the 70s, the Roberge's contagious enthusiasm spreads to the third generation, when two grandsons, Pierre and Gaétan join the ranks. Since then, the modernization of the doors and windows factory has made it possible to deliver a product that is better and better adapted to the harshness of the Québec climate.

Between 1999 and 2011, the enterprise opens two branches: the first in Gatineau, then in Nepean. Today, the company contributes to the Québec economy by creating more than 150 jobs.

In 2016, the enterprise was purchased by local business people dedicated to the local economy. Using regional products as well as profiting from their greatest asset: the staff, whom, each day, do remarkable work, the new administration will continue the commitment to quality and service that Roberge customers have come to know and rely upon. A 4<sup>th</sup> generation of the Roberge family is still working for the enterprise and is thus getting ready to celebrate the 100<sup>th</sup> anniversary of Roberge!  
Roberge: already 100 years of passionate people!





## CHÂTEAU II

### TERRACE DOOR COMPOSED OF TWO SUPERIOR QUALITY WHITE STEEL DOORS

"Celcolor" 1 3/4" superior quality white steel door finished with thermo-hardened polyester, insulated with polyurethane foam, 24-gauge steel, protective vinyl strip on the lock jamb and standard 18" lock block, 20 year guarantee.

One fixed door and one opening, structurally assembled with a PVC mullion reinforced thanks to an extruded aluminum cover allowing more strength. Also, PVC will not rot or rust.

1 5/8" x 6 7/16" or 1 1/4" x 7 1/4" finger-jointed pine frame available. The exterior of the frame can be clad in white vinyl or colored aluminium.

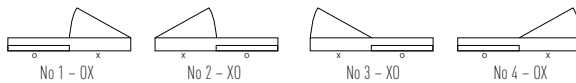
Composed of two standard 20" x 64" door glass inserts with Low-E argon energy-efficient glass and PVC frame with screw-concealing strip; can be paired with the model of door glass of your choice, except model C200 5" that is composed of two 17" x 64" door glass inserts only.

Each unit includes a durable fiberglass mesh sliding screen door fitted with 4 individually adjustable rollers and mounted on ball bearings.

Depending of the opening chosen, the screen will be on the exterior or interior.

**Included:** 3 hinges, white magnetic weather-stripping and compression, polyflex weather-stripping on 3 sides, insulated aluminum anodized sill and factory-installed screwed adjustable bottom sweep with screw cap on every door. The grooving for the plates on the door slab and frame is done at the factory.

#### DOOR OPENINGS (exterior view)



## STEEL DOOR

### SUPERIOR QUALITY WHITE STEEL DOOR

1 1/4" x 4 5/8" or 6 5/8", 1 5/8" x 6 7/16", 1 1/4" x 7 1/4" or 9 1/4" finger-jointed pine frame. The frame can be clad in white vinyl or colored aluminium.

Double glazing with Low-E argon energy-efficient glass and PVC frame with screw-concealing strip on almost every model.

"Celcolor" 1 3/4" superior quality white steel door finished with thermo-hardened polyester, insulated with polyurethane foam, 24-gauge steel, protective vinyl strip on the lock jamb and standard 18" lock block, 20 years guarantee.

Standard bore for handle.

**Included:** 3 hinges, white magnetic weather-stripping and compression, polyflex weather-stripping on 3 sides, insulated aluminum anodized sill and factory-installed screwed adjustable bottom sweep with screw cap on every door. The grooving for the plates on the door slab and frame is done at the factory.

#### Structural assembly

#### COMPETITIVE ADVANTAGE:

Possibility of 5 frames

Wide variety of door panel designs, options and hinges





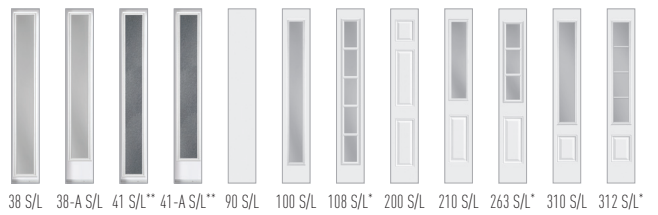
## DOOR DESIGNS



## OPTION



## SIDELITE DESIGNS











\* Sealed Georgian White aluminum grills. Doors with no insert are also available fire-rated.  
 \*\*Thermo pane only available with 1 side Pinhead Morocco (standard)





## STRUCTURAL ASSEMBLY

EXTERIOR FRAME SIZE EXTERIOR AND INTERIOR VINYL CLAD

|  |   | DOOR |                       |                |                       |           |         |        |
|--|---|------|-----------------------|----------------|-----------------------|-----------|---------|--------|
| SINGLE DOOR                                  |    |      | 1 1/4 x 4 5/8 - 6 5/8 | 1 5/8 x 6 7/16 | 1 1/4 x 7 1/4 - 9 1/4 |           |         |        |
|  |   | 32   | 33 9/16               | 82 1/2         | 34 9/16               | 82 7/8    | 33 9/16 | 82 1/2 |
|  |   | 34   | 35 9/16               | 82 1/2         | 36 9/16               | 82 7/8    | 35 9/16 | 82 1/2 |
|  |   | 36   | 37 9/16               | 82 1/2         | 38 9/16               | 82 7/8    | 37 9/16 | 82 1/2 |
| SINGLE DOOR + 1 SIDELITE (a)                 |    |      | 1 1/4 x 4 5/8 - 6 5/8 | 1 5/8 x 6 7/16 | 1 1/4 x 7 1/4 - 9 1/4 |           |         |        |
|  |   | 32   | 48 1/16               | 82 1/2         | 49 1/16               | 82 7/8    | 48 1/16 | 82 1/2 |
|  |   | 34   | 50 1/16               | 82 1/2         | 51 1/16               | 82 7/8    | 50 1/16 | 82 1/2 |
|  |   | 36   | 52 1/16               | 82 1/2         | 53 1/16               | 82 7/8    | 52 1/16 | 82 1/2 |
| SINGLE DOOR + 2 SIDELITE (a)                 |    |      | 1 1/4 x 4 5/8 - 6 5/8 | 1 5/8 x 6 7/16 | 1 1/4 x 7 1/4 - 9 1/4 |           |         |        |
|  |   | 32   | 62 9/16               | 82 1/2         | 63 9/16               | 82 7/8    | 62 9/16 | 82 1/2 |
|  |   | 34   | 64 9/16               | 82 1/2         | 65 9/16               | 82 7/8    | 64 9/16 | 82 1/2 |
|  |   | 36   | 66 9/16               | 82 1/2         | 67 9/16               | 82 7/8    | 66 9/16 | 82 1/2 |
| DOUBLE DOOR (b)                              |    |      | 1 1/4 x 4 5/8 - 6 5/8 | 1 5/8 x 6 7/16 | 1 1/4 x 7 1/4 - 9 1/4 |           |         |        |
|  |   | 32   | 66 1/16               | 82 1/2         | 67 1/16               | 82 7/8    | 66 1/16 | 82 1/2 |
|  |   | 34   | 70 1/16               | 82 1/2         | 71 1/16               | 82 7/8    | 70 1/16 | 82 1/2 |
|  |   | 36   | 74 1/16               | 82 1/2         | 75 1/16               | 82 7/8    | 74 1/16 | 82 1/2 |
| CHÂTEAU II DOOR C-100                        |  |      |                       | 1 5/8 x 6 7/16 | 1 1/4 x 7 1/4         |           |         |        |
|  |   | 32   |                       | 66 15/16       | 82 7/8                | 65 15/16  | 82 1/2  |        |
|  |   | 34   |                       | 70 15/16       | 82 7/8                | 69 15/16  | 82 1/2  |        |
|  |   | 36   |                       | 74 15/16       | 82 7/8                | 73 15/16  | 82 1/2  |        |
| CHÂTEAU II DOOR C-200                        |  |      |                       | 1 5/8 x 6 7/16 | 1 1/4 x 7 1/4         |           |         |        |
|  |   | 28   | Height door 75 3/4    | 58 15/16       | 79 5/8                | 57 15/16  | 79 5/16 |        |
|  |   | 34   | Height door 75 3/4    | 70 15/16       | 79 5/8                | 69 15/16  | 79 5/16 |        |
| CHÂTEAU II DOOR C-100 (c) + 1 SIDELITE FIXED |  |      | 1 1/4 x 4 5/8 - 6 5/8 | 1 5/8 x 6 7/16 | 1 1/4 x 7 1/4 - 9 1/4 |           |         |        |
|  |   | 32   |                       | 81 7/16        | 82 7/8                | 80 7/16   | 82 1/2  |        |
|  |   | 34   |                       | 85 7/16        | 82 7/8                | 84 7/16   | 82 1/2  |        |
|  |   | 36   |                       | 89 7/16        | 82 7/8                | 88 7/16   | 82 1/2  |        |
| CHÂTEAU II DOOR C-100 (c) + 2 SIDELITE FIXED |  |      | 1 1/4 x 4 5/8 - 6 5/8 | 1 5/8 x 6 7/16 | 1 1/4 x 7 1/4 - 9 1/4 |           |         |        |
|  |   | 32   |                       | 95 15/16       | 82 7/8                | 94 15/16  | 82 1/2  |        |
|  |   | 34   |                       | 99 15/16       | 82 7/8                | 98 15/16  | 82 1/2  |        |
|  |   | 36   |                       | 103 15/16      | 82 7/8                | 102 15/16 | 82 1/2  |        |

Height and width tolerance, + or - 1/8".  
Door height (slab) 79".

For adapted sill, deduct 1 1/2" in height  
a) For an opening sidelite with astragal, add 1/16" in width.  
b) One opening door and one half-operating door.  
c) Screen available with mullion extension.

All measurements are in inches.

## THE ENERGY STAR ADVANTAGE

Products that qualify for the ENERGY STAR mark have been independently tested and certified to be among the most energy-efficient on the market, so installing them in your home will reduce your energy consumption and save you money. But there's more: energy-efficient products will also increase your comfort, cut down noise levels from outside the home, have less condensation in cold weather than standard products, and allow fewer ultraviolet rays to pass through, thus better protecting your valuables from sun damage.



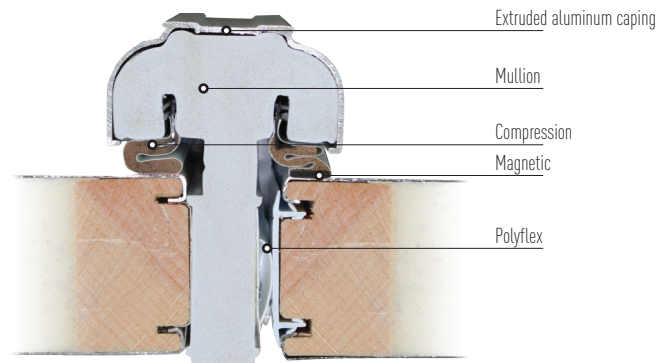


# THE ROBERGE DIFFERENCE

## DOOR MULLION

### CHARACTERISTICS:

- 100% cellular PVC mullion, no risk of degradation, allowing for structural assembly
- The extruded aluminum exterior cap gives a better structural strength and do not rot
- Improved appearance, increased luminosity
- One piece head and sill
- Less caulking joints, reducing the risk of water infiltration
- Easier to install



## FRAMES AND COMPONENTS



**FINGER JOINTED PINE FRAME**  
1 5/8" x 6 7/16"

CO-126 Brickmould (optional, available on every frame except 9 1/4")  
1/2" - 3/4", J moulding (optional, when interior extension is needed)



**FINGER JOINTED PINE FRAME**  
1 1/4" x 4 5/8"

2" 9668 Brickmould (optional, available on every frame except 9 1/4")  
1/2" J moulding (optional, when interior extension is needed)



**FINGER JOINTED PINE FRAME**  
1 1/4" x 6 5/8"

4" 9468 Brickmould (optional, available on every frame except 9 1/4")  
1/2" J moulding (optional, when interior extension is needed)



**FINGER JOINTED PINE FRAME**  
1 1/4" x 7 1/4"

1/2" J moulding (optional, when interior extension is needed)



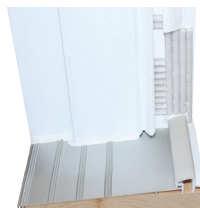
**FINGER JOINTED PINE FRAME**  
1 1/4" x 9 1/4"

Not available with brickmould  
1/2" J moulding (optional, when interior extension is needed)

## WEATHERSTRIPS

A new thermal breakage and new door sweep to prevent water and air infiltration  
The whole of weatherstrips ensure watertightness and tested A3 for air infiltration

Double weatherstripping adapted to counteract winter cold, magnetic on handle side and head, compression on hinges side and polyflex on 3 sides and at the bottom, a brushed weatherstrip wisely positioned



## EXTENSIONS

A corner with interior extension, interior trim and rosettes.  
Extension available in 5 3/4" and 7".  
Interior trim available in 2 1/2" and 3 3/8".





## MULTI-LOCKS DOOR

Includes multipoint lock and handle (optional)



### TOP AND BOTTOM BOLT:

Offer security and prevents forced entry  
Helps to prevent air infiltration  
Helps to prevent door warping

### EXTERIOR OPTIONS:

White vinyl cladding  
C0-126 1 1/8" colonial brickmould (see 6 7/16" frame)  
9668 2" colonial brickmould (see 4 5/8" frame)  
9468 4" brickmould (see 6 5/8" frame)  
1 9/16" contemporary brickmould  
White or painted aluminum cladding  
Aluminum brickmould 1 1/8" in two colors: brown, black or coloured

### INTERIOR OPTIONS:

Interior vinyl cladding  
J moulding when interior extension is needed

## HINGES

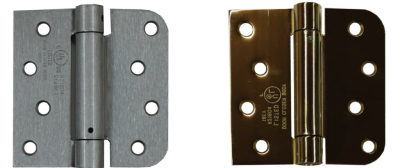
### STANDARD

Regular hinges: silver or brass



### OPTIONAL

Spring hinges satin finished chrome or brass



### OPTIONAL

Ball bearing hinges with or without steeple tips



## MULTIPOINT HANDLES

Choice of colors



Alegro comtemporain

Capri

## STAINED GLASS

Enhance your door with a stained-glass insert to personalize it to the style of your home. Choose from a wide variety of stained-glass options.

## COLORS

### DOORS

Your door can be painted, with the possibility of different colors on each side. Choose from a wide variety of available colors. If we don't have it, we can create it for you.

## COLORS

### BALL BEARING HINGES AND MULTIPOINT HANDLES



Satin chrome

Polished brass

Antique brass

Black

Satin nickel

Oil brushed

Pewter





Distributed by:



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