



The reflection
of 100 years
of expertise



Windows • Steel Doors • Patio Doors
roberge1917.com

THE REFLECTION OF 100 YEARS OF EXPERTISE!

In 1917, Alexandre Roberge starts his modest company in La Sarre, Abitibi-Témiscamingue. Skilled with his hands and passionate about work that is well done, he crafts wooden doors and windows by hand.

In 1950, Roberge becomes the most important company of its kind in Abitibi-Ouest. It is also in 1950 that Mr. Roberge's son, Jean-Guy, then 20 years old, joins his father in the family business and buys it **in 1960**. A formidable challenge lays ahead for the young 30-year-old man. Thanks to the same passion, he sets up a production line for doors and windows as well as a distribution network throughout the Abitibi-Témiscamingue and Northeastern Ontario regions.

Towards the **end of the 1970s**, the infectious enthusiasm of the Roberge family extends to the third generation, when the two grandsons,

Pierre and Gaétan, join the company. Since then, the modernization of the door and window factory has made it possible to deliver a product that is continually better suited to the rigors of the Quebec climate.

Between 1999 and 2011, the company opens two sales branches; the first in Gatineau, then in Nepean. Today, the company contributes to the Quebec economy by creating more than 100 jobs.

In 2016, the company was acquired by local entrepreneurs who have at their heart the local economy, the regional products as well as their greatest asset - their employees, who do an outstanding job each and every day. **In 2017** Roberge celebrated its 100th anniversary.



“

Roberge quality can be seen in the design of our products and in our choice of components. We've been manufacturing doors and windows in La Sarre for more than 100 years.

”

Jules M.

A true craftsman for the past 15 years at Roberge

**PROUDLY
CRAFTING
YOUR
COMFORT**

WINDOWS



Casement



Awning

CASEMENT AND AWNING

4000 SERIES

Windows that meet the needs of your retrofit and new construction projects

Choice of four all-PVC frames and two hybrid frames paintable on the inside and outside

Structural window for larger viewing area

Full 90-degree opening of the operating sashes to make cleaning the outside surface easier

Triple weather-stripping on the sash consisting of a series of three airtight and watertight barriers. Gaskets will not stretch or shrink and are completely replaceable in the event of accidental damage

Multipoint lock fitted with a 1 to 5 point stainless steel bar attachment, according to dimensions, providing maximum tightness and greater structural integrity

Heavy-duty TRUTH operator from the Encore Series with retractable handle

Solid steel lock & keeper system increases performance and provides maximum intrusion protection

Triple pane available for all frames

Screen built with a coextruded frame, no corners or handles, no yellowing, greater durability and better adhesion to the window frame



PVC

4406 – 4 5/8"

Quality, performance, price

Design: colonial

Brickmould integrated in the frame (eliminates the risk of water infiltration)



4607 – 6 1/2"

Best quality, best performance

Design: colonial

Brickmould integrated in the frame (eliminates the risk of water infiltration)

Thermopane in the warmest part of the wall (increased condensation resistance)



4402 – 4 5/8"

Retrofit or new construction, possibility of installing from the inside, price

Designs: colonial and contemporary

Designed to accept multiple exterior brickmoulds



4602 – 6 1/2"

Maximum condensation resistance

Designs: colonial and contemporary

Thermopane in the warmest part of the wall (increased condensation resistance)

Designed to accept multiple exterior brickmoulds



HYBRID

The warmth of PVC with the durability of aluminium

AL4402 – 5 1/8"

Designs: colonial and contemporary

Possibility of adding a colonial brickmould



AL4402MB – 6 1/4"

Design: colonial

Brickmould integrated in the frame (eliminates the risk of water infiltration)



SLIDING AND HUNG

2000 SERIES

Windows that meet the needs of your retrofit, new construction and self-build projects

Choice of three all-PVC frames and two hybrid frames paintable on the outside only

Triple weather-stripping (oversized at rails) for maximum weather tightness

Interlock lock & keeper system guarantees maximum security against intruders and creates a water tight seal

Hung window equipped with a system of counterweights to make the window easier to open and close

Triple pane available for all frames

Two Sliding Versions

- Sliding fitted with a tilting sash that tilts inwards. The sash is fitted with chrome plated tandem wheels for smooth movement
- Sliding window fitted with a tilting system. The sash tilts inwards for full frame ventilation and safe and easy cleaning



Hung

Removable pane on rollers



Pivoting pane



PVC

2402 – 4 5/8"

Retrofit or new construction, possibility of installing from the inside, price

Design: colonial

One opening sash and one fixed thermopane

Designed to accept multiple exterior brickmoulds



2607 – 6 1/2"

Significantly increases condensation resistance

Design: colonial

Brickmould integrated in the frame (eliminates the risk of water infiltration)

Thermopane in the warmest part of the wall (increased condensation resistance)



2403 – 4 5/8"

Product that matches well with any design (colonial or contemporary design)

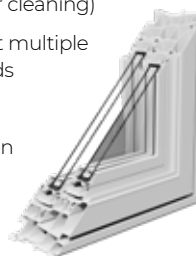
Two opening sashes (maximum ventilation)

Two sashes that incline and tilt to the inside (easy exterior cleaning)

Designed to accept multiple exterior brickmoulds

Removable sashes

Available in a version with rollers only



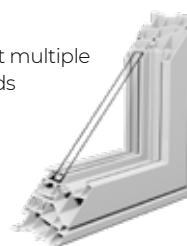
2405 – 4 5/8"

Retrofit or new construction, possibility of installing from the inside, price

Design: contemporary

One opening sash and one fixed thermopane

Designed to accept multiple exterior brickmoulds



DESIGNS

Colonial



Contemporary



HYBRID

The warmth of PVC with the durability of aluminium

AL2402 and AL2405 – 5 1/8"

Designs: colonial and contemporary

One opening sash and one fixed thermopane



AL2402MB – 6 1/4"

Design: colonial

Brickmould integrated in the frame (eliminates the risk of water infiltration)

One opening sash and one fixed thermopane





Model for display
purposes only

ARCHITECTURAL WINDOWS

ALL-PVC AND HYBRID WINDOWS

Choice of 4 all-PVC frames and 5 hybrid frames, which blend perfectly with 4000 and 2000 Series windows

A number of architectural window models are available on our website

Sharing the same standard features as the 4000 and 2000 series

Available with multiple options of interior and exterior moulds from the 4000 and 2000 Series

Modular assembly for windows and doors for a range of possibilities

* Also
available
with HYBRID
aluminium
cladding

PVC

4401 – 4 5/8" *

Perfect for irregular shapes

Design: colonial

Shapes such as half-moon, circular arc, oval or circle as well as angular shapes (triangle, trapezoid, etc.)

Lets in more light than the 4409



4409 – 4 5/8" *

Simulates a casement or awning window pane

Design: colonial

Angular shapes (trapezoid, triangle, hexagon, etc.)



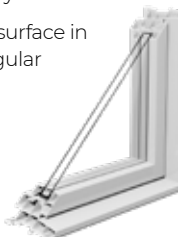
4403 – 4 5/8" *

Maximize the glass surface

Design: contemporary

Maximizes the glass surface in windows with an angular geometric shape (trapezoid, triangle, hexagon, etc.)

Lets in more light than the 4408



4408 – 4 5/8" *

Simulates a casement or awning window pane

Design: contemporary

Angular shapes (trapezoid, triangle, hexagon, etc.)



HYBRID

High-end, the warmth of PVC with the durability of aluminium

3663 – HYB 5 1/8"

Frame can be curved to create shapes such as a half-moon, a circular arc, an oval, an elongated ellipse, etc.

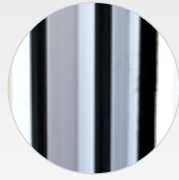


STANDARD FEATURES

SLIDING AND HUNG



Stainless steel retaining cap



Triple weather-stripping



White Tango-style retractable handle



Multipoint lock (1 to 5 points)

CASEMENT AND AWNING



Tandem chrome-plated castors



Opening-limiting device*



Interlock automatic lock

* Optional

OPTIONS

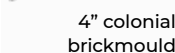
EXTERIOR MOULDS



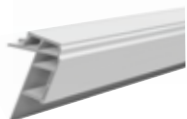
2" extension



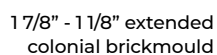
1 1/8" colonial brickmould



4" colonial brickmould



2" colonial brickmould



1 7/8" - 1 1/8" extended colonial brickmould

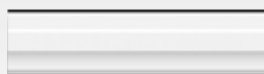


4" contemporary brickmould

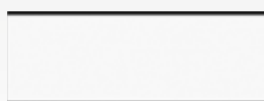


1 1/8" contemporary brickmould

SIMULATED DIVIDED LITES AND GRILLS



1 1/2" stylized PVC or coloured aluminium simulated divided lites



2" contemporary or coloured aluminium PVC simulated divided lites



3/4", 1" or 1 3/4" Georgian white or colour grill



5/8", 1" or 2" flat white or colour grill



White, tin, silver or brass tubular grill

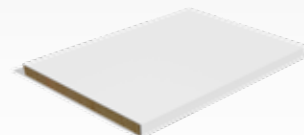
INTERIOR MOULDS



Corner mounted with extension, frame and rosette

Extension available in 5 3/4", 7" or 10"

Frame available in 2 1/2" or 3 3/8"



Pine or PVC-cladded wood extension in 5 5/8" or 9 1/4"

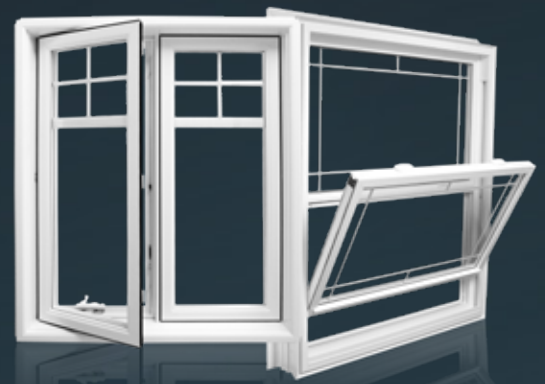
TRIPLE PANE

Triple with Low-E argon gas

Triple with argon gas and two 1 1/4" Low-E



WHY CHOOSE ROBERGE WINDOWS?



- \ BECAUSE THEY'RE THE **BEST** WINDOWS ON THE MARKET
- \ BECAUSE THEY'RE SPECIALLY DESIGNED FOR OUR **NORTHERN CLIMATE**
- \ BECAUSE THEY MEET THE **HIGHEST QUALITY STANDARDS** IN THE INDUSTRY
- \ BECAUSE THEY'VE BEEN MANUFACTURED BY TRUE CRAFTSMEN **FOR OVER 100 YEARS** IN ABITIBI
- \ BECAUSE THEY'RE ALL AVAILABLE WITH **TRIPLE PANE**

**PROUDLY
CRAFTING
YOUR
COMFORT**

STYLE

- \ Wide selection of window **models** (casement, awning, sliding, hung, fixed or architectural)
- \ High-quality **materials** (PVC and/or aluminium)
- \ Colonial or contemporary **designs**
- \ Wide range of **colours** for matching your windows to your home's exterior finishing
- \ **Retrofits** or new **construction**
- \ Unique white gloss **finish** for easy cleaning
- \ Highest quality **paint**
- \ Black **spacer** enhances the aesthetic appeal of the window
- \ Wide choice of **grills** to match your style

QUALITY

- \ **Three choices of thermopanes:**
 - 7/8" double Low-E argon
 - triple with Low-E argon gas
 - triple with argon gas and two 1 1/4" Low-E
- \ **Customised thermopanes** (Pinhead Morocco, Glue Chip, sandblast or tinted frosted finish)
- \ **Maximum insulation** (PVC multi-chambered design)
- \ **Thermopane mould on the inside** (makes replacement easier)
- \ **Opening-limiting device** available for added safety (casement, sliding and hung)
- \ Wide selection of **brickmoulds**
- \ Built-in 1/2" & 3/4" **drywall** return (for easy installation of multiple interior moulds)
- \ Metal **fasteners** attached to all our windows (easy installation)

STANDARDS

Our 2000 and 4000 series windows meet the requirements of AAMA/WDMA/CSA 101/I.S. 2/ A440-08 and the Canadian Supplement A440S1-09, with reference to the 2010 National Building Code of Canada.

Our aluminium cladding extrusions are made of alloy and tempered 6063-T5, in accordance with NAFS-08 and are coated with high quality PPG Acrynar® paint.

Our opening-limiting devices stop the window from opening more than 100 mm as stipulated by the 2010 National Building Code of Canada.

DOORS

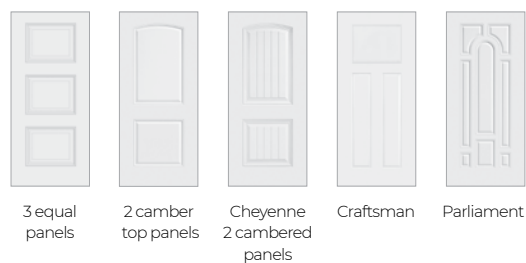


CONFIGURATIONS

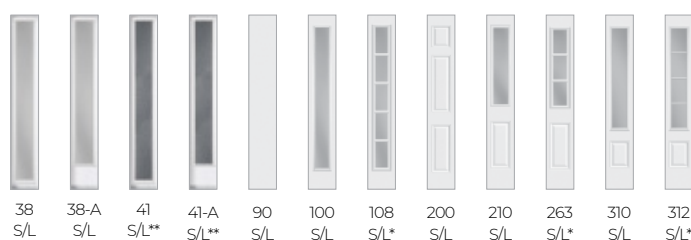
DOOR PANELS



OPTIONS






SIDELIGHT PANELS



* Georgian White aluminium grills inside the thermopane. Fire-rated doors with no insert are also available

** Thermopane only available with 1 side frosted Pinhead Morocco (standard)









OUR MODELS

| |  SINGLE |  TWIN |  CHÂTEAU |
|--|--|--|---|
| 20 YEAR WARRANTY | ✓ | ✓ | ✓ |
| PROTECTIVE VINYL STRIP WITH BRUSH SEAL (REDUCED RISK OF AIR INFILTRATION) | ✓ | ✓ | ✓ |
| AVAILABLE FRAMES: | | | |
| 1 1/4 x 4 5/8 | ✓ | ✓ | |
| 1 1/4 x 6 5/8 | ✓ | ✓ | |
| 1 5/8 x 6 7/16 | ✓ | ✓ | ✓ |
| 1 1/4 x 7 1/4 | ✓ | ✓ | ✓ |
| 1 1/4 x 9 1/4 | ✓ | ✓ | |
| FRAME CLADDING: | | | |
| WHITE VINYL | ✓ | ✓ | ✓ |
| COLOURED ALUMINIUM | ✓ | ✓ | ✓ |
| NUMBER OF STEEL DOORS | 1 | 2 OPENING | 2 (1 FIXED AND 1 OPENING) |
| DOOR WINDOW WITH ENERGY EFFICIENT GLASS LOW-E ARGON | ✓ | ✓ | ✓ |
| SCREEN DOOR | | OPTIONAL | ✓ |
| WHITE POLYFLEX WEATHER-STRIPPING ON THREE SIDES | ✓ | ✓ | ✓ |
| WHITE MAGNETIC WEATHER-STRIPPING WITH COMPRESSION | ✓ | ✓ | ✓ |
| ANODISED ALUMINIUM SILL | ✓ | ✓ | ✓ |

Included: 3 hinges, screwed adjustable bottom sweep with screw cap, brushed weather-stripping along the bottom edge of the door, all factory-installed on every door. The grooving for the plates on the door slab and frame and handle holes are made at the factory. "Celcolor" 1 3/4" superior quality 24-gauge steel door.

STRUCTURAL ASSEMBLY

All measurements are in inches

| | | DOOR | EXTERIOR FRAME SIZE EXTERIOR AND INTERIOR VINYL CLADDED | | | | | |
|--|---|------|--|--------|----------------|--------|-----------------------|---------|
| | | | 1 1/4 x 4 5/8 - 6 5/8 | | 1 5/8 x 6 7/16 | | 1 1/4 x 7 1/4 - 9 1/4 | |
| SINGLE DOOR |  | | 1 1/4 x 4 5/8 - 6 5/8 | | 1 5/8 x 6 7/16 | | 1 1/4 x 7 1/4 - 9 1/4 | |
| | | 32 | 33 1/2 | 82 1/2 | 34 3/8 | 82 7/8 | 33 1/2 | 82 1/2 |
| | | 34 | 35 1/2 | 82 1/2 | 36 3/8 | 82 7/8 | 35 1/2 | 82 1/2 |
| SINGLE DOOR + 1 SIDELIGHT (A) |  | | 1 1/4 x 4 5/8 - 6 5/8 | | 1 5/8 x 6 7/16 | | 1 1/4 x 7 1/4 - 9 1/4 | |
| | | 32 | 48 1/4 | 82 1/2 | 49 1/8 | 82 7/8 | 48 1/4 | 82 1/2 |
| | | 34 | 50 1/4 | 82 1/2 | 51 1/8 | 82 7/8 | 50 1/4 | 82 1/2 |
| SINGLE DOOR + 2 SIDELIGHTS (A) |  | | 1 1/4 x 4 5/8 - 6 5/8 | | 1 5/8 x 6 7/16 | | 1 1/4 x 7 1/4 - 9 1/4 | |
| | | 32 | 62 7/8 | 82 1/2 | 63 3/4 | 82 7/8 | 62 7/8 | 82 1/2 |
| | | 34 | 64 7/8 | 82 1/2 | 65 3/4 | 82 7/8 | 64 7/8 | 82 1/2 |
| DOUBLE DOOR (B) |  | | 1 1/4 x 4 5/8 - 6 5/8 | | 1 5/8 x 6 7/16 | | 1 1/4 x 7 1/4 - 9 1/4 | |
| | | 32 | 66 1/4 | 82 1/2 | 67 1/8 | 82 7/8 | 66 1/4 | 82 1/2 |
| | | 34 | 70 1/4 | 82 1/2 | 71 1/8 | 82 7/8 | 70 1/4 | 82 1/2 |
| CHÂTEAU II DOOR C-100 |  | | 1 1/4 x 4 5/8 - 6 5/8 | | 1 5/8 x 6 7/16 | | 1 1/4 x 7 1/4 - 9 1/4 | |
| | | 32 | | | 67 | 82 7/8 | 66 1/8 | 82 1/2 |
| | | 34 | | | 71 | 82 7/8 | 70 1/8 | 82 1/2 |
| CHÂTEAU II DOOR C-200 |  | | 1 1/4 x 4 5/8 - 6 5/8 | | 1 5/8 x 6 7/16 | | 1 1/4 x 7 1/4 - 9 1/4 | |
| | | 28 | | | 59 | 79 5/8 | 58 1/8 | 79 5/16 |
| | | 34 | | | 71 | 79 5/8 | 70 1/8 | 79 5/16 |
| CHÂTEAU II DOOR C-100 (C) + 1 FIXED SIDELIGHT |  | | 1 1/4 x 4 5/8 - 6 5/8 | | 1 5/8 x 6 7/16 | | 1 1/4 x 7 1/4 - 9 1/4 | |
| | | 32 | | | 81 5/8 | 82 7/8 | 80 3/4 | 82 1/2 |
| | | 34 | | | 85 5/8 | 82 7/8 | 84 3/4 | 82 1/2 |
| CHÂTEAU II DOOR C-100 (C) + 2 FIXED SIDELIGHTS |  | | 1 1/4 x 4 5/8 - 6 5/8 | | 1 5/8 x 6 7/16 | | 1 1/4 x 7 1/4 - 9 1/4 | |
| | | 32 | | | 96 1/4 | 82 7/8 | 95 3/8 | 82 1/2 |
| | | 34 | | | 100 1/4 | 82 7/8 | 99 3/8 | 82 1/2 |
| | | 36 | | | 104 1/4 | 82 7/8 | 103 3/8 | 82 1/2 |

- Height and width tolerance + or - 1/8"
- Door height (slab) 79"
- For adapted sill, deduct 1 1/2" in height

LEGEND

- (A) For an opening sidelite, add 1/8" in width
- (B) One opening door and one half-opening door
- (C) Screen available with mullion extension

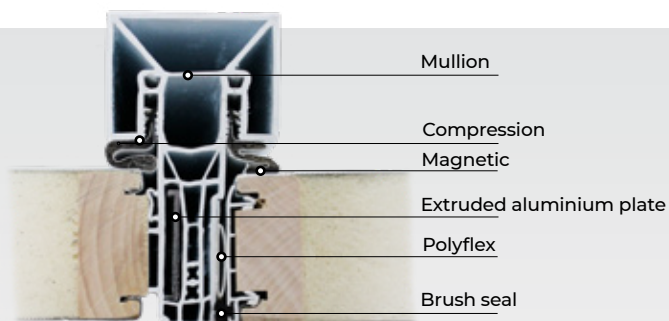
QUALITY MADE BY ROBERGE

DOOR MULLION

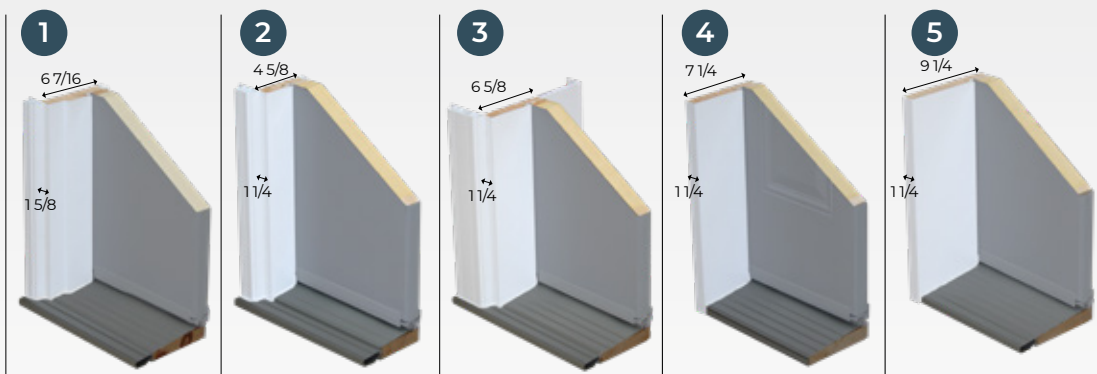
100% cellular PVC mullion, no risk of degradation, allowing for structural assembly

Improved appearance

Less caulking joints, greatly reducing the risk of water infiltration



JOINTED PINE FRAMES



| SIZES | 1 5/8" x 6 7/16" | 1 1/4" x 4 5/8" | 1 1/4" x 6 5/8" | 1 1/4" x 7 1/4" | 1 1/4" x 9 1/4" |
|---------|---|-----------------|-----------------|-----------------|-----------------|
| OPTIONS | 2" BRICKMOULD (REFERENCES: MODELS 1 AND 2) | ✓ | ✓ | ✓ | ✓ |
| | 4" BRICKMOULD (REFERENCE: MODEL 3) | ✓ | ✓ | ✓ | ✓ |
| | DRYWALL | 1/2" and 3/4" | 1/2" | 1/2" | 1/2" |

2" Brickmould



4" Brickmould

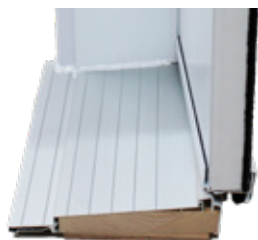


WEATHER-STRIPPING

A new thermal breakage and new door sweep to prevent water and air infiltration

Weather-stripping ensures watertightness and A3 tested for air infiltration

Double weather-stripping adapted to counteract winter cold, magnetic on handle side and head, compression on hinged side and polyflex on 3 sides and on the bottom, a well-positioned brushed weather-stripping



EXTENSIONS

Frame available in 2 1/2" and 3 3/8"

Extension available in 5 3/4" and 7"



Rosette



5 3/4" extension



2 1/2" frame



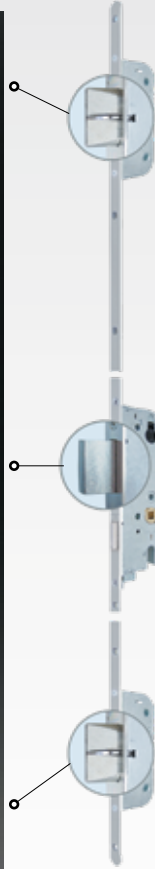
7" extension



3 3/8" frame

MULTI-LOCK DOOR

Includes multipoint lock and handle (optional)



TOP AND BOTTOM BOLTS

Offers security and prevents forced entry

Helps to prevent air infiltration

Helps to prevent door warping

EXTERIOR OPTIONS

White vinyl cladding

2" colonial brickmould (see images of frames 1 and 2 on p. 12)

4" colonial brickmould (see image of frame 3 on p. 12)

1 9/16" contemporary brickmould

White or painted aluminium cladding

1 1/8" aluminium brickmould in brown, black or coloured

INTERIOR OPTIONS

Interior vinyl cladding

J moulding (optional, when interior extension is required)

DECORATIVE GLASS

Enhance your door with a decorative glass insert to personalize it to the style of your home. Choose from a wide variety of decorative glass options (see our selection p. 14 to 19)

MULTIPOINT HANDLES

CHOICE OF DESIGNS

Alegro contemporary



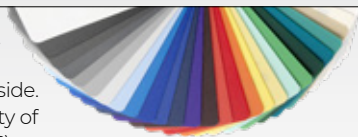
Capri



COLOURS

DOORS

Your door can be painted, with the possibility of different colours on each side. Choose from a wide variety of available colours (see p. 26)



BALL BEARING HINGES AND MULTIPOINT HANDLES

Satin chrome Polished brass Antique brass



Satin nickel Oil brushed Pewter Black enamelled

HINGES (COLOURS AND DESIGNS)

REGULAR HINGES (STANDARD)

Silver or brass



SPRING HINGES (OPTIONAL)

Satin, chrome or brass finished



BALL BEARING HINGES (OPTIONAL)

Available with or without steeple tips



DECORATIVE GLASS

Novatech®



AVENUE Avenue is a bold and unconventional minimalist glass with urban influences.

OUR PRODUCTS

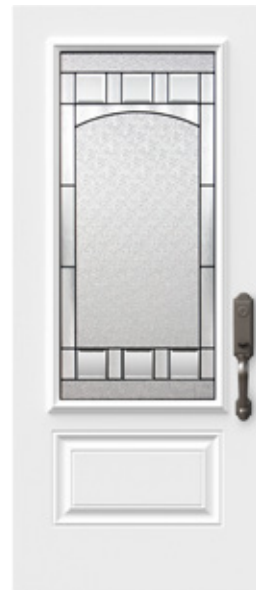
Door glass has to withstand the tests of time. Since our beginnings in decorative glass manufacturing, we've integrated new materials and processes to develop innovative technologies and attractive designs.

Our products are designed to help you create warm, inviting spaces that you'll enjoy coming back to night after night.

Many other models available
Consult grouphenovatech.com.



CHANELLE
Adds a stately, elegant and timeless touch to any home, classic or modern.



BISTRO
With its arched central piece crowned by bevelled clear glass, offers a consistently classic and natural look.



SOFT*

Soft attracts the eye and the touch thanks to its unconventional pattern



MISTRAL

Elegant Art-Nouveau style. Simple, slender shapes



OPAL

A rich arrangement of bevelled glass in a timeless style



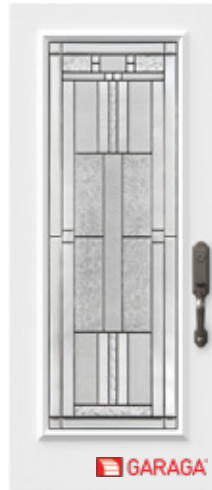
FLUID*

The elegantly flowing, organic lines of textured glass truly set it apart



CELESTE

A geometric pattern with a refined and balanced light effect



CACHET*

Blends four striking textures to make your home stand out



BARCELLO

The Barcello is one of a kind, mixing bold textures and the industrial look of its aluminium bar



ATTRACTION

A subtle optical illusion nestled in a complex composition of small pieces



LIANO

This stylish decorative glass is a new take on a classic look



MASTERLINE*

A modern design with alternating strips of polished glass and Screen glass



ALLURE

With its assertive jewelled central floral element, Allure never fails to impress



CATHEDRALE

A large number of bevelled pieces offer a rich and classic look

* This glass is available for Garaga garage doors.



CROSS REED
Heritage Collection

ABOUT US

At Masonite, we understand that a door is much more than a door – it is the backdrop for those first-day-of-school photos, the perfect camouflage during a game of hide-and-seek, a warm welcome for family and friends. Doors are woven into the fabric of our everyday lives, which is why the doors you choose for your home should express who you are and what you value.

Matching your door and its decorative glass is a must! We know that the choice of decorative glass is the most important factor to create the unique look you want.

Your home's layout maybe requires more light, or maybe more privacy. With our wide selection of Masonite decorative glass, you're sure to find what you're looking for!

Many other models available
Consult masonite.ca.



CRUZ
Expo Collection



CUZCO
Expo Collection



SKETCH
Expo Collection



ELEMENT
Expo Collection



VIGNETTE
Expo Collection



SONNET
Classic Collection



TANGLEWOOD
Iron Collection



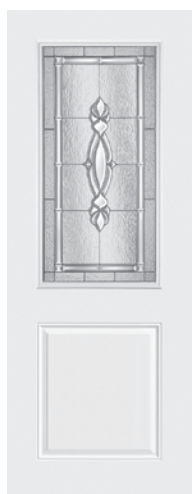
FOCUS
Expo Collection



MARCO
Expo Collection



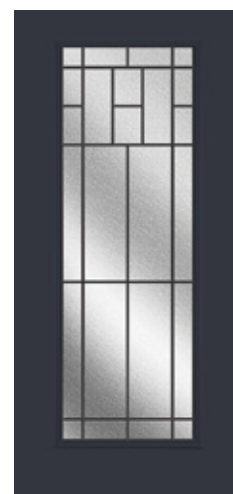
FRAMEVIEW
Expo Collection



PANAMA
Classic Collection



CHELSEA
Expo Collection



OPTIMUS
Iron Collection



OUR COMPANY

Verre Select stands out as a leader in the decorative glass industry. Through an efficient network of distributors, we've assisted customers in their renovation and construction projects for the past 37 years.

Known for our quality products, we create the current trends by constantly expanding our product range to make your home distinctive, comfortable and personalised. Our innovative ideas ensure you're always getting the most recent, original and exclusive products!

Verre Select, partner for your projects and ideas

Many other models available
Consult verreselect.com.

SHIRAZ

Contemporary Collection



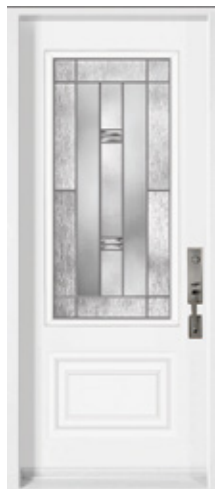
CORDUROY

Contemporary Collection

Glass size: 23" x 9"



GABRIELLA
Contemporary Collection



MATHEUS
Classic Collection



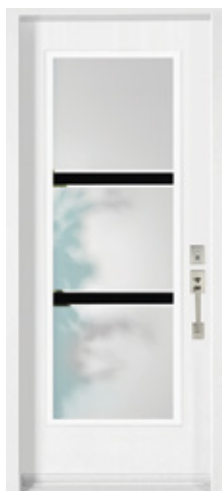
FUSION
Contemporary Collection



AMADEUS
Contemporary Collection



WHISTLER
Classic Collection



CADENCE
Contemporary Collection



QUATTRO
Classic Collection



KARMA
Contemporary Collection



LINEA
Contemporary and Classic
Collections



FRAGRANCE
Contemporary Collection



ALSACE
Contemporary Collection



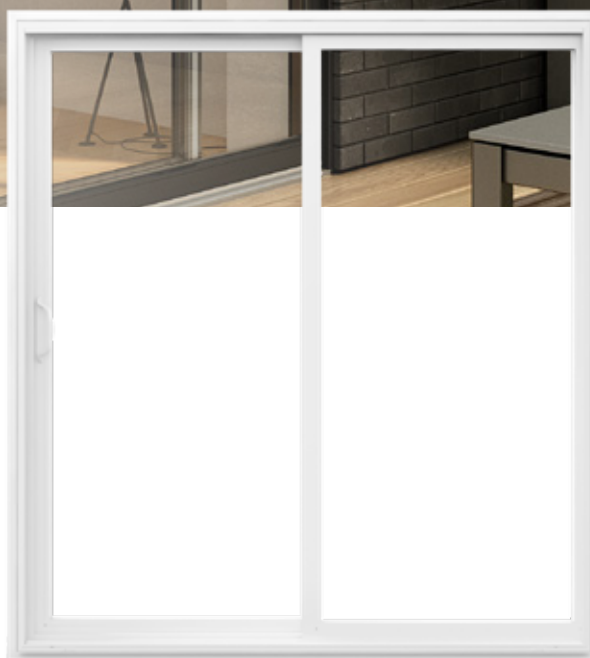
TENDANCE
Classic Collection

PATIO DOORS

Novatech®

630

Beyond its sleek contemporary style and exceptional performance, this door is also the most versatile in our product line. Designed with ease of installation in mind, this door boasts a multitude of features that make it perfectly adaptable to your type of construction while providing superior energy efficiency that meets the Energy Star standard.



Low-E 80/70 on surface 3

Energy efficiency: 32

U factor: 1.76

Air filtration resistance: A3

Water resistance: 330 Pa/B3, 400 Pa/B4 with optional raised sill

Ease of operation test: E3

Resistance to forced entries: F2

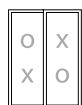
Uniform structural load: CP 40

Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

Reference: door 71 1/2" x 81"

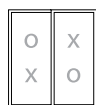
Exterior view
X = Opening sash
O = Fixed sash

5'



59 1/2" x 79 1/2"
58 1/2" x 81"

6'



71 1/2" x 79 1/2"
70 1/2" x 81"

8'



95 1/2" x 79 1/2"
94 1/2" x 81"

9'



104 5/8" x 79 1/2"
103 3/4" x 81"

9' & 12'



107 1/4" x 79 1/2"
105 7/8" x 81"
141 3/4" x 81"

9' door XOO or OOX
available upon request

10' & 12'



116 1/2" x 79 1/2"
114 1/2" x 81"
140 7/16" x 79 1/2"
138 9/16" x 81"



550

The 550 door combines the sturdiness of wood with the durability of PVC. With its PVC panels welded to the narrow framework, this door lets in more light and enhances your living space. Its outstanding maintenance-free finish makes it perfect for renovation projects. Installation is easy thanks to a reinforced wood/PVC frame.



Low-E 80/70 on surface 3

Energy efficiency: 34

U factor: 1.70

Air filtration resistance: A3

Water resistance: 400 Pa/B4

Wind resistance: C3

Ease of operation test: E3

Resistance to forced entries: F2

Uniform structural load: DP 45

Overall: PG-R45

Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

Canadian standards CAN/CGSB-82.1-M89

Reference: 71" x 81" door

Exterior view
X = Opening sash
O = Fixed sash

5'



59½" x 79½"
58½" x 81"

6'



71½" x 79½"
70½" x 81"
71½" x 95½"

7' & 8'



95½" x 79½"
82½" x 81"
94½" x 81"
94½" x 95½"
95½" x 95½"

9' & 12'



105" x 79½"
104⅞" x 81"
139⅜" x 81"

9' & 12'



107⅜" x 79½"
105⅝" x 81"
141⅝" x 81"

9' door XOO or OOX
available upon request

10' & 12'



116⅞" x 79½"
140½" x 79½"
114½" x 81"
138⅞" x 81"
140½" x 95½"



IMAGINE

SLIDING GARDEN DOOR

The charm of a garden door without the inconveniences of a swinging door. The large glass surfaces give this sliding door a classic look that lets you arrange the interior and exterior of your home without obstruction! Complement your patio door with one of our decorative options, such as a grille or integrated mini-blinds.



Low-E 80/70 on surface 3

Energy efficiency: 28

U factor: 1.76

Air filtration resistance: A3

Water resistance: 400 Pa/B4

Wind resistance: C3

Ease of operation test: E3

Resistance to forced entries: F2

Uniform structural load: DP 45

Overall: PG-R45

Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

Canadian standards CAN/CGSB-82.1-M89

Reference: 71 1/2" x 81 1/2" door

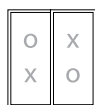
Exterior view
X = Opening sash
O = Fixed sash

5'



59 1/2" x 79 1/2"
58 1/2" x 81"

6'



71 1/2" x 79 1/2"
70 1/2" x 81"

8'



95 1/2" x 79 1/2"
94 1/2" x 81"

9'



104" x 79 1/2"
102 7/8" x 81"

9'



107 7/8" x 79 1/2"
106 7/8" x 81"

9' door XOO or OOX
available upon request

10' & 12'



116 1/2" x 79 1/2"
114 5/8" x 81"
140 9/16" x 79 1/2"
138 1/16" x 81"



ELEMENT

HYBRID PATIO DOOR

The Element door combines the energy efficiency of PVC with the unequalled sturdiness of aluminium exterior cladding. This door comes in a wide range of colours so you can match it to your décor, no matter what the style, at no additional charge.



Low-E 80/70 on surface 3

Energy efficiency: 32

U factor: 1.76

Air filtration resistance: A3

Water resistance: 400 Pa/ B4

Wind resistance: C3

Ease of operation test: E3

Resistance to forced entries: F2

Uniform structural load: DP 50

Overall: PG-R50

Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

Canadian standards CAN/CGSB-82.1-M89

Reference: 71½" × 81" door

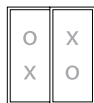
Exterior view
X = Opening sash
O = Fixed sash

5'



59½" × 79½"
58½" × 81"
59½" × 95½"

6'



71½" × 79½"
70½" × 81"
71½" × 95½"

7' & 8'



95½" × 79½"
82½" × 81"
94½" × 81"
95½" × 95½"

9' & 12'



105" × 79½"
103⅞" × 81"
105" × 95½"
139⅞" × 81"

9' & 12'



107⅞" × 79½"
105⅞" × 81"
141⅞" × 81"
107⅞" × 95½"

9' door XOO or OOX
available upon request

10' & 12'



116⅞" × 79½"
140½" × 79½"
114½" × 81"
138⅞" × 81"
116⅞" × 95½"
140½" × 95½"



URBANIA

SLIDING ALUMINIUM DOOR

Enjoy your living space to the fullest with a door that makes the outdoors a natural extension of your living space. With its oversized panels and its narrow frames, the Urbania door offers a panoramic view that will open up your home. Durable, sturdy and maintenance-free, especially for coloured doors.

Low-E 80/70 on surface 3

Energy efficiency: 31

U factor: 1.87

Air filtration resistance: A3

Water resistance: DP 50 / 360 Pa

Uniform structural load: LC 40 without reinforcement, CW 60 with reinforcement

Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

Reference: 95 1/2" x 95 1/2" door



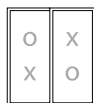
Exterior view
X = Opening sash
O = Fixed sash

5'



59 1/2" x 79 1/2"
58 1/2" x 81"
59 1/2" x 95 1/2"

6'



71 1/2" x 79 1/2"
70 1/2" x 81"
71 1/2" x 95 1/2"

8'



95 1/2" x 79 1/2"
94 1/2" x 81"
95 1/2" x 95 1/2"

9'



107" x 79 1/2"
107" x 81"
107" x 95 1/2"

Asymmetric opening pane
available left or right



Available
left or right

7'



83 1/2" x 79 1/2"
82 1/2" x 81"
83 1/2" x 95 1/2"

3' (36") opening
sash

8'



95 1/4" x 79 1/2"
94 3/4" x 81"
95 1/4" x 95 1/2"

3' (36") opening
sash

9'



107 1/4" x 79 1/2"
106 3/4" x 81"
107 1/4" x 95 1/2"

3' (36") opening
sash

10'



119 1/4" x 79 1/2"
118 3/4" x 81"
119 1/4" x 95 1/2"

4' (48") opening
sash



LOFT

ALUMINIUM TILT'N'SLIDE DOOR

With its effortless operation, the oversized opening panel of the Loft door creates a seamless vision between interior and exterior that opens up your home. The Loft Lift&Slide system allows the manufacture of large patio doors with only two panels. This design frees your field of vision from any unnecessary mullions.

Low-E 80/70 on surface 3

Energy efficiency: 31

U factor: 1.87

Air filtration resistance: A3

Water resistance: DP 50 / 360 Pa

Uniform structural load: LC 40 without reinforcement, CW 60 with reinforcement

Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

Reference: 95 1/2" x 95 1/2" door



| | | | | | |
|--|---|---|--|---|---|
| <p>Exterior view X = Opening sash O = Fixed sash</p> | <p>6'</p> <p>71 1/2" x 79 1/2" 70 1/2" x 81" 71 1/2" x 95 1/2"</p> | <p>8'</p> <p>95 1/2" x 79 1/2" 94 1/2" x 81" 95 1/2" x 95 1/2"</p> | <p>9'</p> <p>107" x 79 1/2" 107" x 81" 107" x 95 1/2"</p> | <p>10'</p> <p>119" x 79 1/2" 119" x 81" 119" x 95 1/2"</p> | <p>12'</p> <p>143" x 79 1/2" 143" x 81" 143" x 95 1/2"</p> |
| | | | | | |
| | <p>7'</p> <p>83 1/2" x 79 1/2" 82 1/2" x 81" 83 1/2" x 95 1/2"</p> | <p>8'</p> <p>95 1/4" x 79 1/2" 94 3/4" x 81" 95 1/4" x 95 1/2"</p> | <p>9'</p> <p>107 1/4" x 79 1/2" 106 3/4" x 81" 107 1/4" x 95 1/2"</p> | <p>10'</p> <p>119 1/4" x 79 1/2" 118 3/4" x 81" 119 1/4" x 95 1/2"</p> | |
| | <p>Asymmetric opening pane available left or right</p> <p>Available left or right</p> | <p>3' (36") opening sash</p> | <p>3' (36") opening sash</p> | <p>3' (36") opening sash</p> | <p>4' (48") opening sash</p> |
| | | | | | |



CUSTOM COLOURS

WE DO THE PAINTING!

Roberge has its own paint shop in Abitibi where we paint PVC or hybrid doors and windows. Offered in a wide range of colours and completely manufactured in the region, our products blend perfectly into your most colourful projects!

We use high-end reflective paint, combined with conveniently located air cavities on the profiles to preserve the contraction/dilation properties of the PVC.

PVC

Our PVC extrusions are manufactured from white resins. We also offer 20 fashion colours that we've specially selected for you.



POPULAR COLOURS*



HYBRID

We offer two standard colours for the hybrid model, either black or commercial brown. We also offer 17 fashion colours that we've specially selected for you.

Looking for an exact colour to perfectly blend your doors and windows to your décor?

Roberge also offers the possibility of painting them in the colour of your choice and can add other colours according to your needs.

* Colours for display purposes only

WARRANTIES AND CERTIFICATIONS

THE ROBERGE WARRANTY

SUMMARY*

WHITE PVC WINDOWS

20 YEARS - extruded PVC

PAINTED PVC AND ALUMINIUM WINDOWS

10 YEARS - extruded PVC and aluminium

LIMITED WARRANTY: SEALED UNIT

20 YEARS - condensation or dust deposits between the panes

TRANSFERRABLE WARRANTY

10 YEARS - from delivery date

PARTS AND LABOUR

1 YEAR - following purchase

HARDWARE AND PARTS

10 YEARS - casement and awning windows, ball bearing hinges

5 YEARS - sliding and hung windows, multipoint handles



* For more details and to find out the conditions, consult our Roberge warranty certificate on our website.

THE ENERGY STAR ADVANTAGE

Roberge is proud to announce that all of its window products, sold with the Low-E argon **HER** Thermopane and Technoform spacer, are **ENERGY STAR** certified.

Roberge windows are among the most energy-efficient products on the market. They offer reduced energy consumption, enhanced comfort, reduced exterior noise, less condensation in cold weather conditions, as well as maximum UV filtration to protect your furniture and floors.

ENERGY STAR is the international symbol of energy efficiency.





\ HEAD OFFICE

10 avenue Des Chênes
La Sarre (Quebec)
J9Z 3C6

Telephone: 819-333-4877
Toll-free: 1-800-567-6446
Fax: 1-800-808-9195

\ GATINEAU

573 boulevard Maloney Est
Gatineau (Quebec)
J8P 1E9

Telephone: 819-246-0375
Toll-free: 1-866-663-9011
Fax: 819-663-2178

\ NEPEAN

1891 Merivale Road
Nepean (Ontario)
K2G 1E5

Telephone: 613-224-1917
Toll-free: 1-855-224-1917
Fax: 613-224-0089

roberge1917.com

Official Distributor