



STEEL  
DOORS  
SUPERIOR  
PERFORMANCE  
AND DESIGN



**ROBERGE**

## ALREADY 100 YEARS OF PASSIONATE PEOPLE!

In 1917, Alexandre Roberge starts his modest company in La Sarre, Abitibi-Témiscamingue. Skilled with his hands and passionate about work that is well done, he crafts wooden doors and windows by hand.

In 1950, Roberge becomes the most important company of its kind in Abitibi-Ouest. It is also in 1950 that Mr. Roberge's son, Jean-Guy, then 20 years old, joins his father in the family business and buys it in 1960. A formidable challenge lays ahead for the young 30-year-old man. Thanks to the same passion, he sets up a production line for doors and windows as well as a distribution network throughout the Abitibi-Témiscamingue and Northeastern Ontario regions. Towards the end of the 1970s, the infectious enthusiasm of the Roberges extends to the third generation, when the two grandsons, Pierre and Gaétan, join the company. Since then, the modernization of the door and window factory has made it possible to deliver a product that is continually better suited to the rigors of the Quebec climate.

Between 1999 and 2011, the company opens two sales branches; the first in Gatineau, then in Nepean. Today, the company contributes to the Quebec economy by creating more than 150 jobs.

In 2016, the company is acquired by local entrepreneurs who have at their heart the local economy, the regional products as well as their greatest asset - their employees, who do an outstanding job each and every day. In 2017 Roberge celebrated its 100th anniversary.

Roberge, The reflection of 100 years of expertise!







## CHÂTEAU II

### TERRACE DOOR COMPOSED OF TWO SUPERIOR QUALITY STEEL DOORS

"Celcolor" 1 3/4" superior quality white steel door finished with thermo-hardened polyester, insulated with polyurethane foam, 24-gauge steel, protective vinyl strip on the lock jamb and standard 18" lock block, 20-year guarantee.

One fixed door and one opening, structurally assembled with a PVC mullion reinforced with an extruded aluminum cover allowing more strength. Also, PVC will not rot or rust.

1 5/8" x 6 7/16" or 1 1/4" x 7 1/4" finger-jointed pine frame available. The exterior of the frame can be clad in white vinyl or coloured aluminium.

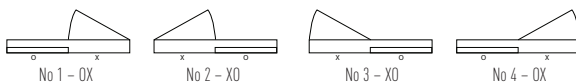
Composed of two standard 20" x 64" door glass inserts with Low-E argon energy-efficient glass and PVC frame with screw-concealing strip; can be paired with the model of door glass of your choice, except model C200 5" that is composed of two 17" x 64" door glass inserts only.

Each unit includes a durable fiberglass mesh sliding screen door fitted with 4 individually adjustable rollers and mounted on ball bearings.

Depending of the opening chosen, the screen will be on the exterior or interior.

**Included:** 3 hinges, white magnetic weather-stripping and compression, polyflex weather-stripping on 3 sides, insulated aluminum anodized sill and factory-installed screwed adjustable bottom sweep with screw cap on every door. The grooving for the plates on the door slab and frame is done at the factory.

#### DOOR OPENINGS (exterior view)



## STEEL DOOR

### SUPERIOR QUALITY STEEL DOOR

1 1/4" x 4 5/8" or 6 5/8", 1 5/8" x 6 7/16", 1 1/4" x 7 1/4" or 9 1/4" finger-jointed pine frame. The frame can be clad in white vinyl or coloured aluminium.

Double glazing with Low-E argon energy-efficient glass and PVC frame with screw-concealing strip on almost every model.

"Celcolor" 1 3/4" superior quality white steel door finished with thermo-hardened polyester, insulated with polyurethane foam, 24-gauge steel, protective vinyl strip on the lock jamb and standard 18" lock block, 20 years guarantee.

Standard bore for handle.

**Included:** 3 hinges, white magnetic weather-stripping and compression, polyflex weather-stripping on 3 sides, insulated aluminum anodized sill and factory-installed screwed adjustable bottom sweep with screw cap on every door. The grooving for the plates on the door slab and frame is done at the factory.

#### Structural assembly

#### COMPETITIVE ADVANTAGE

Possibility of 5 frames

Wide variety of door panel designs, options and hinges

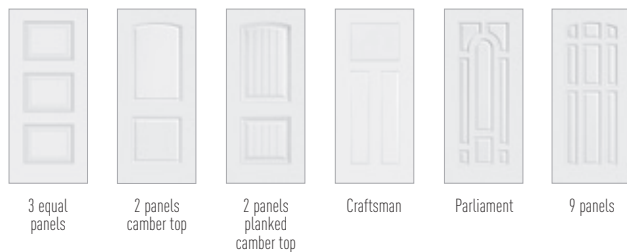
One piece head and sill



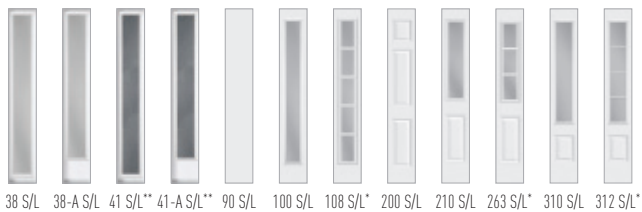
## DOOR DESIGNS



## OPTIONS











## SIDELITE DESIGNS



\* Sealed Georgian White aluminum grills. Fire-rated doors with no insert are also available  
 \*\*Thermo pane only available with 1 side Pinhead Morocco (standard)

# STRUCTURAL ASSEMBLY

## EXTERIOR FRAME SIZE - EXTERIOR AND INTERIOR VINYL CLADED

		DOOR						
SINGLE DOOR			1 1/4 x 4 5/8 - 6 5/8		1 5/8 x 6 7/16		1 1/4 x 7 1/4 - 9 1/4	
		32	33 1/2	82 1/2	34 3/8	82 7/8	33 1/2	82 1/2
		34	35 1/2	82 1/2	36 3/8	82 7/8	35 1/2	82 1/2
		36	37 1/2	82 1/2	38 3/8	82 7/8	37 1/2	82 1/2
SINGLE DOOR + 1 SIDELITE (a)			1 1/4 x 4 5/8 - 6 5/8		1 5/8 x 6 7/16		1 1/4 x 7 1/4 - 9 1/4	
		32	48 1/4	82 1/2	49 1/8	82 7/8	48 1/4	82 1/2
		34	50 1/4	82 1/2	51 1/8	82 7/8	50 1/4	82 1/2
		36	52 1/4	82 1/2	53 1/8	82 7/8	52 1/4	82 1/2
SINGLE DOOR + 2 SIDELITE (a)			1 1/4 x 4 5/8 - 6 5/8		1 5/8 x 6 7/16		1 1/4 x 7 1/4 - 9 1/4	
		32	62 7/8	82 1/2	63 3/4	82 7/8	62 7/8	82 1/2
		34	64 7/8	82 1/2	65 3/4	82 7/8	64 7/8	82 1/2
		36	66 7/8	82 1/2	67 3/4	82 7/8	66 7/8	82 1/2
DOUBLE DOOR (b)			1 1/4 x 4 5/8 - 6 5/8		1 5/8 x 6 7/16		1 1/4 x 7 1/4 - 9 1/4	
		32	66 1/4	82 1/2	67 1/8	82 7/8	66 1/4	82 1/2
		34	70 1/4	82 1/2	71 1/8	82 7/8	70 1/4	82 1/2
		36	74 1/4	82 1/2	75 1/8	82 7/8	74 1/4	82 1/2
CHÂTEAU II DOOR C-100					1 5/8 x 6 7/16		1 1/4 x 7 1/4	
		32			67	82 7/8	66 1/8	82 1/2
		34			71	82 7/8	70 1/8	82 1/2
		36			75	82 7/8	74 1/8	82 1/2
CHÂTEAU II DOOR C-200					1 5/8 x 6 7/16		1 1/4 x 7 1/4	
		28	75 3/4		59	79 5/8	58 1/8	79 5/16
		34	75 3/4		71	79 5/8	70 1/8	79 5/16
CHÂTEAU II DOOR C-100 (c) + 1 SIDELITE FIXED			1 1/4 x 4 5/8 - 6 5/8		1 5/8 x 6 7/16		1 1/4 x 7 1/4 - 9 1/4	
		32			81 5/8	82 7/8	80 3/4	82 1/2
		34			85 5/8	82 7/8	84 3/4	82 1/2
		36			89 5/8	82 7/8	88 3/4	82 1/2
CHÂTEAU II DOOR C-100 (c) + 2 SIDELITE FIXED			1 1/4 x 4 5/8 - 6 5/8		1 5/8 x 6 7/16		1 1/4 x 7 1/4 - 9 1/4	
		32			96 1/4	82 7/8	95 3/8	82 1/2
		34			100 1/4	82 7/8	99 3/8	82 1/2
		36			104 1/4	82 7/8	103 3/8	82 1/2

Height and width tolerance + or - 1/8"  
Door height (slab) 79"

For adapted sill, deduct 1 1/2" in height  
a) For an opening sidelite, add 1/8" in width  
b) One opening door and one half-opening door  
c) Screen available with mullion extension

All measurements are in inches

## THE ENERGY STAR ADVANTAGE

Products that qualify for the ENERGY STAR mark have been independently tested and certified to be among the most energy-efficient on the market, so installing them in your home will reduce your energy consumption and save you money. But there's more: energy-efficient products will also increase your comfort, cut down noise levels from outside the home, have less condensation in cold weather than standard products, and allow fewer ultraviolet rays to pass through, thus better protecting your valuables from sun damage.

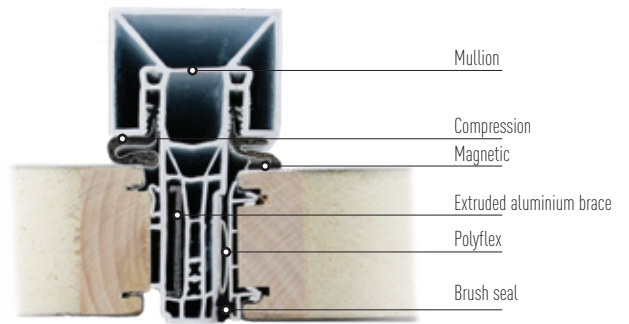


# THE ROBERGE DIFFERENCE

## DOOR MULLION

### CHARACTERISTICS

- 100% cellular PVC mullion, no risk of degradation, allowing for structural assembly
- Improved appearance
- Less caulking joints, reducing the risk of water infiltration



## FRAMES AND COMPONENTS



**JOINTED PINE FRAME**  
1 5/8" x 6 7/16"

1/2" - 3/4", J moulding (optional, when interior extension is needed)



**JOINTED PINE FRAME**  
1 1/4" x 4 5/8"

1/2" J moulding (optional, when interior extension is needed)



**JOINTED PINE FRAME**  
1 1/4" x 6 5/8"

1/2" J moulding (optional, when interior extension is needed)



**JOINTED PINE FRAME**  
1 1/4" x 7 1/4"

1/2" J moulding (optional, when interior extension is needed)



**JOINTED PINE FRAME**  
1 1/4" x 9 1/4"

1/2" J moulding (optional, when interior extension is needed)

Brickmould # CD-126, 2" # 9668 or 4" # 9468 (optional, available on every frame)

## WEATHERSTRIPPING

A new thermal breakage and new door sweep to prevent water and air infiltration

Weatherstripping ensures watertightness and A3 tested for air infiltration

Double weatherstripping adapted to counteract winter cold, magnetic on handle side and head, compression on hinged side and polyflex on 3 sides and on the bottom, a well-positioned brushed weatherstripping



## EXTENSIONS

A corner with interior extension, interior trim and rosettes  
Extension available in 5 3/4" and 7"  
Interior trim available in 2 1/2" and 3 3/8"



# MULTI-LOCK DOOR

Includes multipoint lock and handle (optional)



## TOP AND BOTTOM BOLT

Offers security and prevents forced entry  
Helps to prevent air infiltration  
Helps to prevent door warping

## EXTERIOR OPTIONS

White vinyl cladding  
CO-126 1 1/8" colonial brickmould (see 6 7/16" frame)  
9668 2" colonial brickmould (see 4 5/8" frame)  
9468 4" brickmould (see 6 5/8" frame)  
1 9/16" contemporary brickmould  
White or painted aluminum cladding  
Aluminum brickmould 1 1/8" in brown, black or coloured

## INTERIOR OPTIONS

Interior vinyl cladding  
J moulding when interior extension is needed

# HINGES

## STANDARD

Regular hinges: silver or brass



## OPTIONAL

Spring hinges: satin, chrome or brass finished



## OPTIONAL

Ball bearing hinges: with or without steeple tips



# MULTIPOINT HANDLES

Choice of colors



Alegro contemporain

Capri

# STAINED GLASS

Enhance your door with a stained-glass insert to personalize it to the style of your home. Choose from a wide variety of stained-glass options.

# COLOURS

## DOORS

Your door can be painted, with the possibility of different colours on each side. Choose from a wide variety of available colours. If we don't have it, we can create it for you.

# COLOURS

## BALL BEARING HINGES AND MULTIPOINT HANDLES



Satin chrome

Polished brass

Antique brass

Black

Satin nickel

Oil brushed

Pewter





Distributed by:



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#### HEAD OFFICE

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